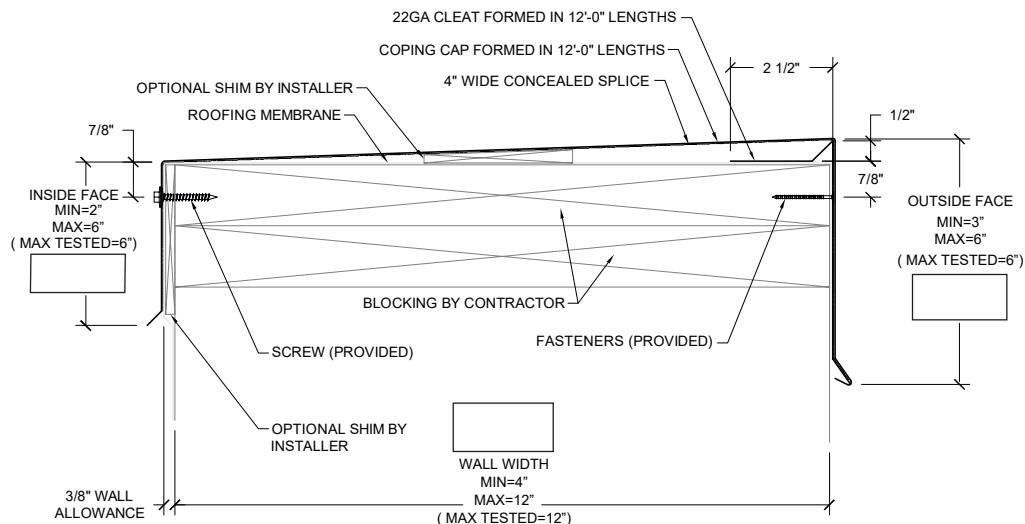


ROOFER'S EDGE COPING



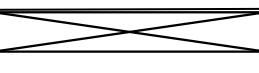
VERSIONS

TAPERED

SUBSTRATE CONDITION
SHOWN ON DRAWING

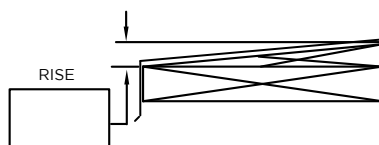
FLAT

SUBSTRATE CONDITION



EXISTING SLOPE

SUBSTRATE CONDITION



* NOTES

- Unless otherwise noted, fabrication of miters and accessories are furnished standard utilizing a non-penetrating quicklock joint, then factory sealed watertight.
- Welded accessories require a minimum material thickness of .050"
- For non-90 miters, see separate print approval
- Provided splice plates must be field caulked to prevent water entry
- Product should be installed per provided installation instructions
- ANSI/SPRI/FM 4435/ES-1 test pressures up to 61 psf (Horizontal) and 103 psf (Vertical)

PROJECT INFO

Project Name: _____

Architect: _____

Roofing Contractor: _____

Project Type: _____

APPROVALS*

ANSI/SPRI/FM 4435/ES-1
Test Pressures listed in notes

MATERIAL*

Substrate:

☐ Wood ☐ Masonry ☐ Metal

If substrate is not given, wood fasteners will be provided.

☐ 24 Ga. Galv. Steel

☐ .040" Aluminum

Color: _____

☐ 22 Ga. Galv. Steel

☐ .050" Aluminum

Finish: _____

☐ OTHER: _____

☐ .063" Aluminum

QUANTITIES

_____ Lineal Feet (12'-0" Lengths)

_____ Outside Miter (90°)

_____ Inside Miter (90°)

_____ Right Endcaps

_____ Left Endcaps

_____ Right Endwall Flashing (Coping Version)

_____ Left Endwall Flashing (Coping Version)

_____ Outside Transition Miter

_____ Inside Transition Miter

_____ Right Straight Transition Miter

_____ Left Straight Transition Miter

FILL OUT TRANSITION MITER MEASUREMENTS ON PAGE 2

VERSIONS

☐ Tapered

☐ Flat

☐ Existing Slope

ACCESSORY TYPE*

☐ Quicklock (Default)

☐ Welded (Surcharge)

☐ By selecting this box you have verified and confirmed that dimensions, sizes, and quantities are correct. All products will be installed in strict accordance with printed instructions.

Date: _____

Hickman Edge Systems
4 Commerce Way
Arden, NC 28704
Phone: 828-676-1700
www.hickmanedgesystems.com

SHT# _____ of _____

DATE: **03/22/23**

DRN BY: **PL**

CKD BY: **MM**

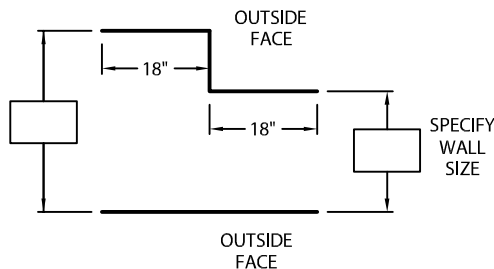
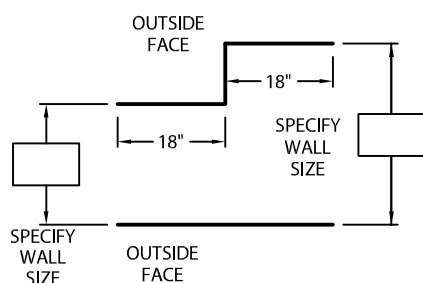
DWG #: **64011-36822**

REV: **C**

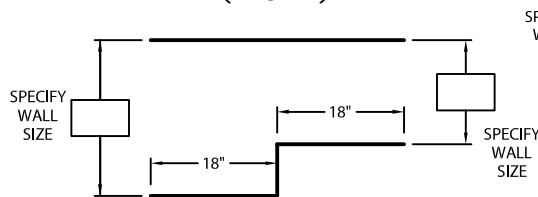
STRAIGHT TRANSITION MITERS

FOR TAPERED AND FLAT VERSIONS (RIGHT) FOR TAPERED AND FLAT VERSIONS (LEFT)

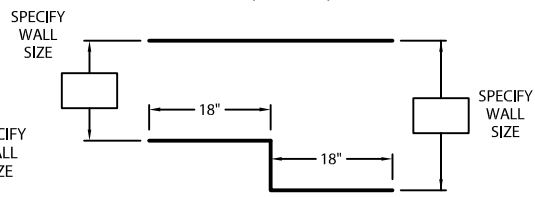
PLEASE INDICATE SLOPE BY CIRCLING APPROPRIATE OUTSIDE FACE.



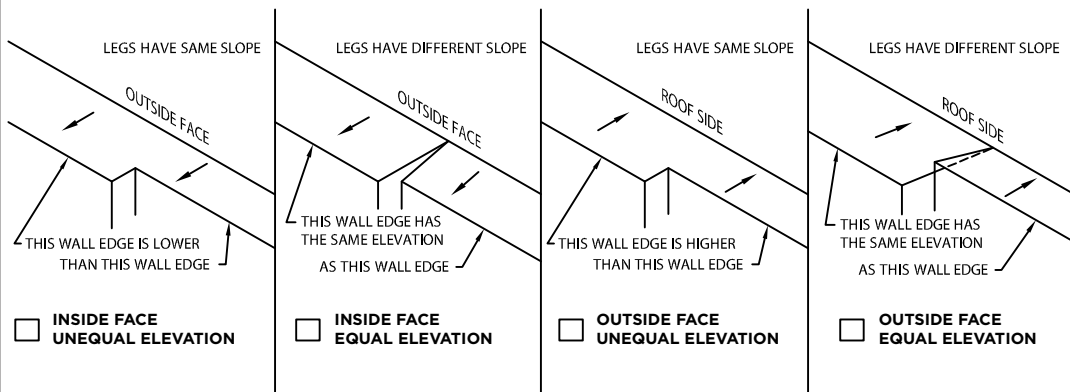
EXISTING SLOPE VERSION (RIGHT)



FOE EXISTING SLOPE VERSION (LEFT)

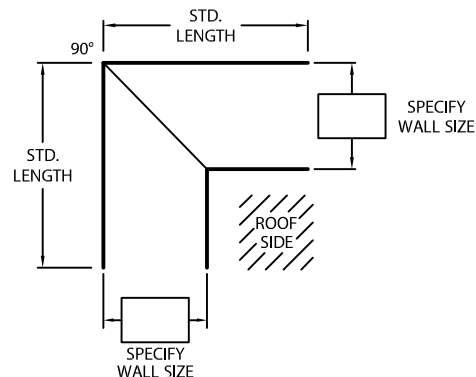


PLEASE SPECIFY ELEVATION/SLOPE CONDITION

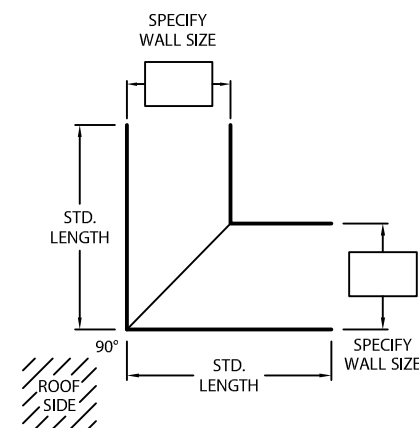


TRANSITION MITERS

OUTSIDE

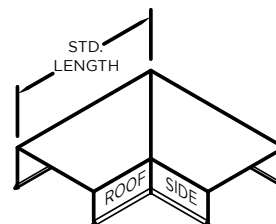


INSIDE

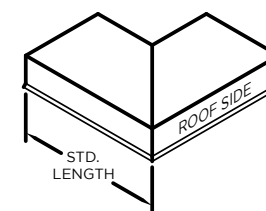


STANDARD ACCESSORIES

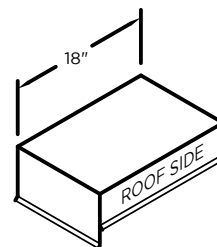
OUTSIDE MITER



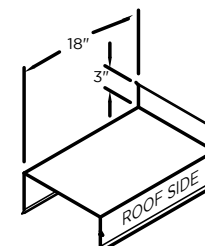
INSIDE MITER



ENDCAP (LEFT HAND SHOWN)



ENDWALL FLASHING COPING VERSION (RIGHT HAND SHOWN)



SHT# ____ of ____

DATE: **03/22/23**

DRN BY: **JJC**

CKD BY: **MM**

DWG #: 64011-36822

REV: **C**